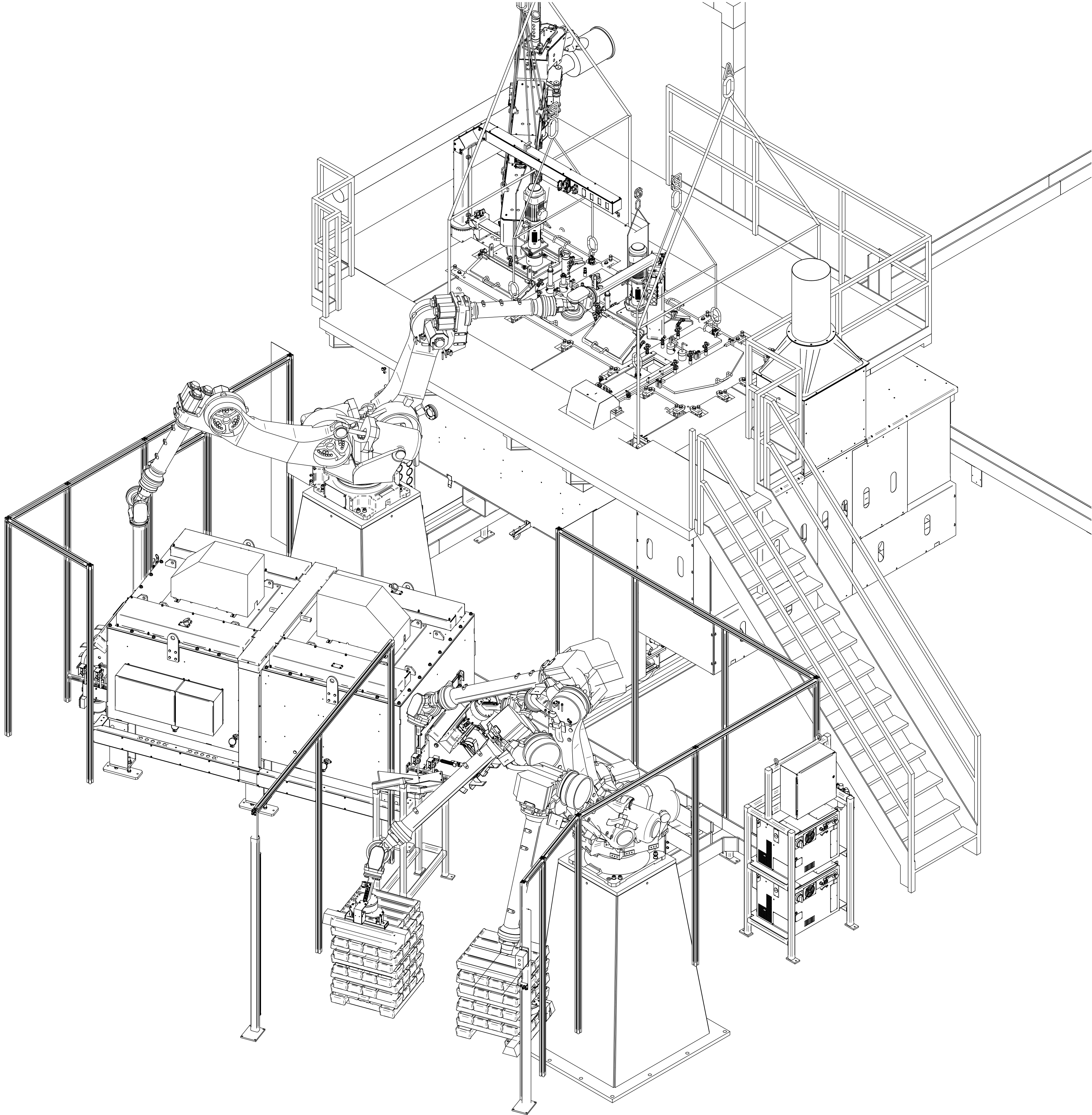




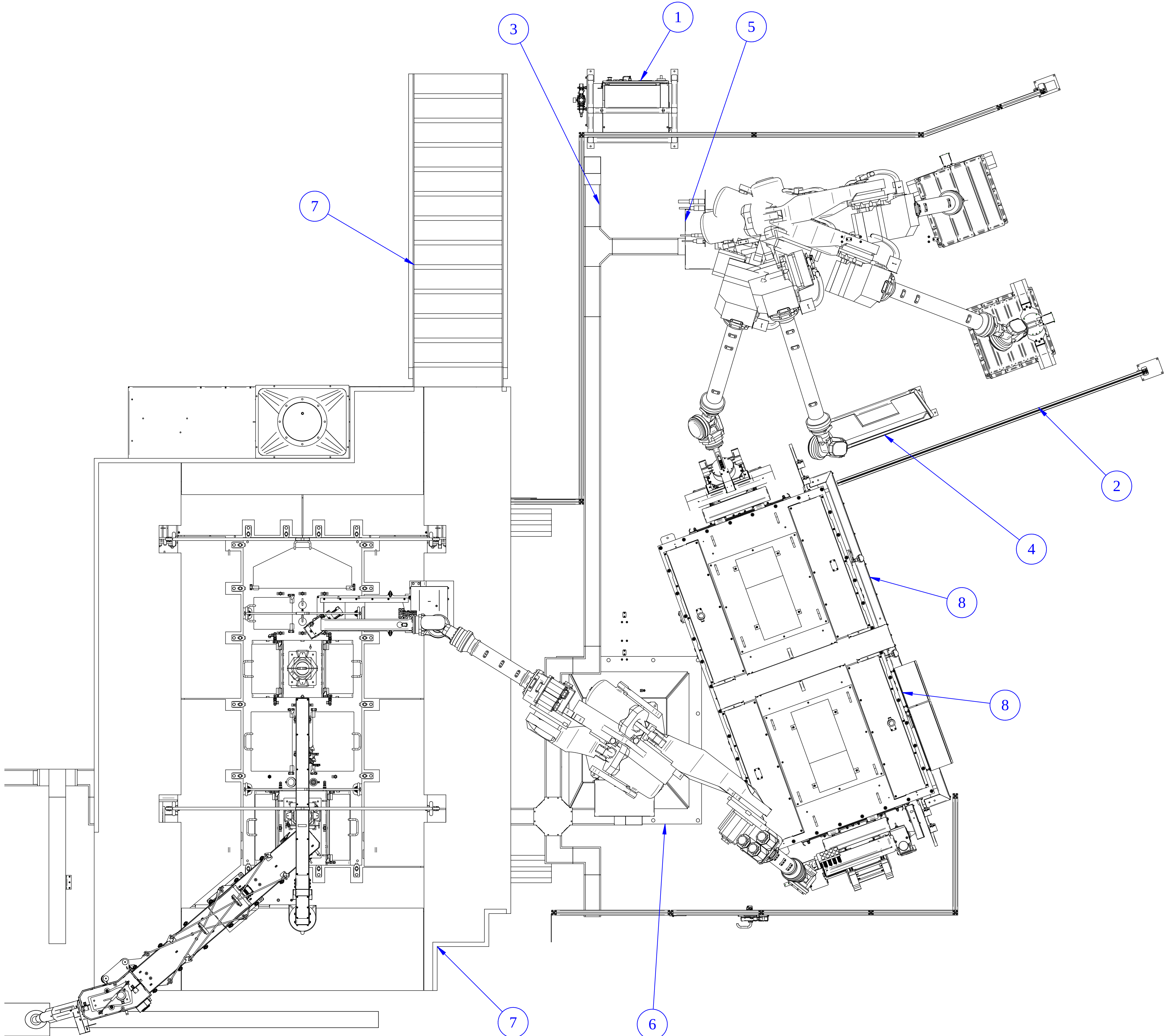
REV	DESCRIPTION	INIT	DATE
A	-	-	-
B	-	-	-
C	-	-	-

FOR APPROVAL ONLY

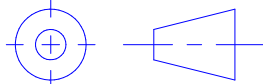
APPROVED AS SUBMITTED	
APPROVED WITH CHANGES AS NOTED	
NOT APPROVED -- RESUBMIT	

BY			
NAME	TITLE	DATE	
COMPANY			
ADDRESS			
COMBINED TECHNOLOGIES GROUP, INC.			

TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLES ± 0.5° 4 PLACE DECIMALS ±.0005 [.013 MM] 3 PLACE DECIMALS ±.005 [.13 MM] 2 PLACE DECIMALS ±.015 [.38 MM] 1 PLACE DECIMALS ±.06 [1.5 MM] ANSI Y14.5M-1994 APPLIES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES THIRD ANGLE PROJECTION				CUSTOMER Shiloh Die Cast Midwest LLC 901 Alfred Thun Rd. Clarksville, TN 37040			
MATERIAL NOTED		219101		Ingot Cell			
FINISH N/A		DESIGNED qwilder	6/21/2019	SHILOH CLARKSVILLE CELL #240 219101-00-00			
HEAT TREAT N/A		RELEASED qwilder	6/24/2019	D DRAWING NO. 219101-12-00			
1 QTY REQD		CADFILE 219101-12-00_APPROVAL.dft		SCALE 1:20	REV. -	REV. DATE -	SHEET 1 OF 2



REV	DESCRIPTION	INIT	DATE
A	-	-	-
B	-	-	-
C	-	-	-

8	098470	Rauch	Ingot Pre-Heater	1
7	Furnace		Rauch Furnace	1
6	219101-13-50		INGOT ROBOT 2 ASSEMBLY	1
5	219101-13-10		INGOT ROBOT 1 ASSEMBLY	1
4	219101-09-10		REGRIP STAND ASSEMBLY	1
3	219101-08-00		WIREWAY ASSEMBLY	1
2	219101-07-100		Fence Assembly	1
1	219101-06-40		ROBOT CONTROLLER STAND ASY	1
Item	Part Number	Vendor	Description	Qty.
TOLERANCES UNLESS OTHERWISE SPECIFIED ANGLES ± 0.5 ° 4 PLACE DECIMALS ±.0005 [.013 MM] 3 PLACE DECIMALS ±.005 [.13 MM] 2 PLACE DECIMALS ±.015 [.38 MM] 1 PLACE DECIMALS ±.06 [1.5 mm] ANSI Y14.5M-1994 APPLIES UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CUSTOMER Shiloh Die Cast Midwest LLC 901 Alfred Thun Rd. Clarksville, TN 37040		
THIRD ANGLE PROJECTION 		MATERIAL NOTED	Ingot Cell	
1 QTY REQ'D		FINISH N/A	SHILOH CLARKSVILLE CELL #240 219101-00-00	
		HEAT TREAT N/A	D DRAWING NO. 219101-12-00	
		SCALE 1:1		SHEET 2 OF 2
		REV. REV. DATE		
CADFILE 219101-12-00_APPROVAL.dft				